

SERVICE KITS FOR CHOP-CHECK PUMP

ALSO SEE OPERATORS MANUAL 650491-XXX OR 650691-XXX FOR PACKING REPLACEMENT PROCEDURES.

MODEL NO.	LOWER PUMP END	LOWER PUMP END SERVICE KIT
650X91-111*	66243-111	637071-1
650X91-112	66243-112	637071-1
650X91-121	66243-121	637071-1
650X91-122	66243-122	637071-1
650X91-211	66243-211	637071-2
650X91-212	66243-212	637071-2
650X91-311	66243-311	637071-3
650X91-311-2	66243-311-2	637071-3
650X91-312	66243-312	637071-3
650X91-411	66243-411	637071-4
650X91-412	66243-412	637071-4
650X91-511	66243-511	637071-5
650X91-512	66243-512	637071-5
650X91-521	66243-521	637071-5
650X91-522	66243-522	637071-5
650X92-111	66266-111	637074-1
650X92-112	66266-112	637074-1
650X92-121	66266-121	637074-12
650X92-122	66266-122	637074-12
650X92-211	66266-211	637074-2
650X92-212	66266-212	637074-2
650X92-311	66266-311	637074-3
650X92-312	66266-312	637074-3
650492-331	66266-331	637074-3
650492-332	66266-332	637074-3
650X92-411	66266-411	637074-4
650X92-412	66266-412	637074-4
650X92-511	66266-511	637074-5
650X92-512	66266-512	637074-5
650X92-521	66266-521	637074-5
650X92-522	66266-522	637074-5
650X92-531	66266-531	637074-5
650X92-532	66266-532	637074-5

* REPLACE THE X IN 650X91-111 WITH A 4 OR 6.

4 = 4 1/4" AIR MOTOR

6 = 6" AIR MOTOR

SERVICE KIT

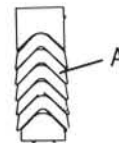
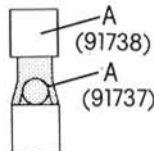
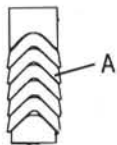
SERVICE PARTS (QTY)

	A UPPER PACKING	B UPPER GASKET	C LOWER GASKET	D MIDDLE PACKING	E LOWER PACKING OR CUP	F "O" RING	G1 WAVY WASHER	G2 WAVY WASHER
637071-1	90908-8 LEATHER	90320 (2)	91736 (2)	90908-17 LEATHER	90908-18 LEATHER	Y325-229	90528	91745
637071-2	91737 URETHANE "M" URETHANE "M"	91738 (2)	90320 (2)	92364 LUBRITHANE	92363 LUBRITHANE	Y325-229	90528	91428
637071-3	90671-18 (SET OF 5) PTFE	90320 (2)	91736 (2)	90671-9 (SET OF 5) PTFE	90911 PTFE	Y325-229	90528	
637071-4	91729 (4) BUNA "N"	90320 (2)	91736 (2)	91752 (4) BUNA "N"	91747 (4) BUNA "N"	Y325-229	90528	91745
637071-5	90908-9 (SET OF 2) LEATHER	90671-22 • (SET OF 2) PTFE STAGGERED	90320 (2)	90671-9 (SET OF 5) PTFE	90911 PTFE	Y325-229	90528	
637074-1	90908-7 LEATHER	90306 (2)	91736 (2)	90908-1 (SET OF 5) LEATHER	90908-18 LEATHER	Y325-229	90915	91745
637074-12	90908-7 (SET OF 5) LEATHER	90306 (2)	91736 (2)	90908-1 (SET OF 5) LEATHER	90908-18 LEATHER	Y325-229	90915	91745
637074-2	91433 URETHANE "M" URETHANE "M"	91432 (2)	90306 (2)	92365 LUBRITHANE	92363 LUBRITHANE	Y325-229	90915	91428
637074-3	90671-12 (SET OF 4) PTFE	90306 (2)	91736 (2)	90671-11 (SET OF 5) PTFE	90911 PTFE	Y325-229	90915	
637074-4	91555 (4) BUNA "N"	90306 (2)	91736 (2)	91556 (4) BUNA "N"	91747 (4) BUNA "N"	Y325-229	90915	91745
637074-5	90908-10 (SET OF 2) LEATHER	90671-23 (SET OF 3) PTFE STAGGERED	90306 (2)	90671-11 (SET OF 5) PTFE	90911 PTFE	Y325-229	90915	

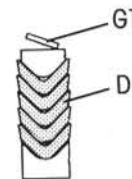
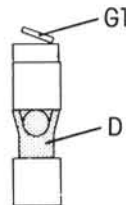
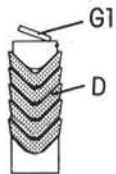
• WHEN USING STAGGERED PACKINGS, THE FIRST PACKING IS TO BE TEFLON FROM MALE PACKING WASHER

11X (LEATHER)	12X (LEATHER)	41X (BUNA "N")	21X (POLYFLEX)	31X (PTFE)	33X (PTFE)	51X (PTFE / LEATHER)	52X (PTFE / LEATHER)	53X (PTFE / LEATHER)
637071-1 637074-1	637071-1 637074-12	637071-4 637074-4	637071-2 637074-2	637071-3 637074-3			637071-5 637074-5	

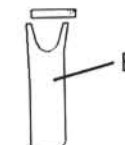
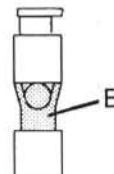
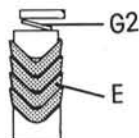
UPPER

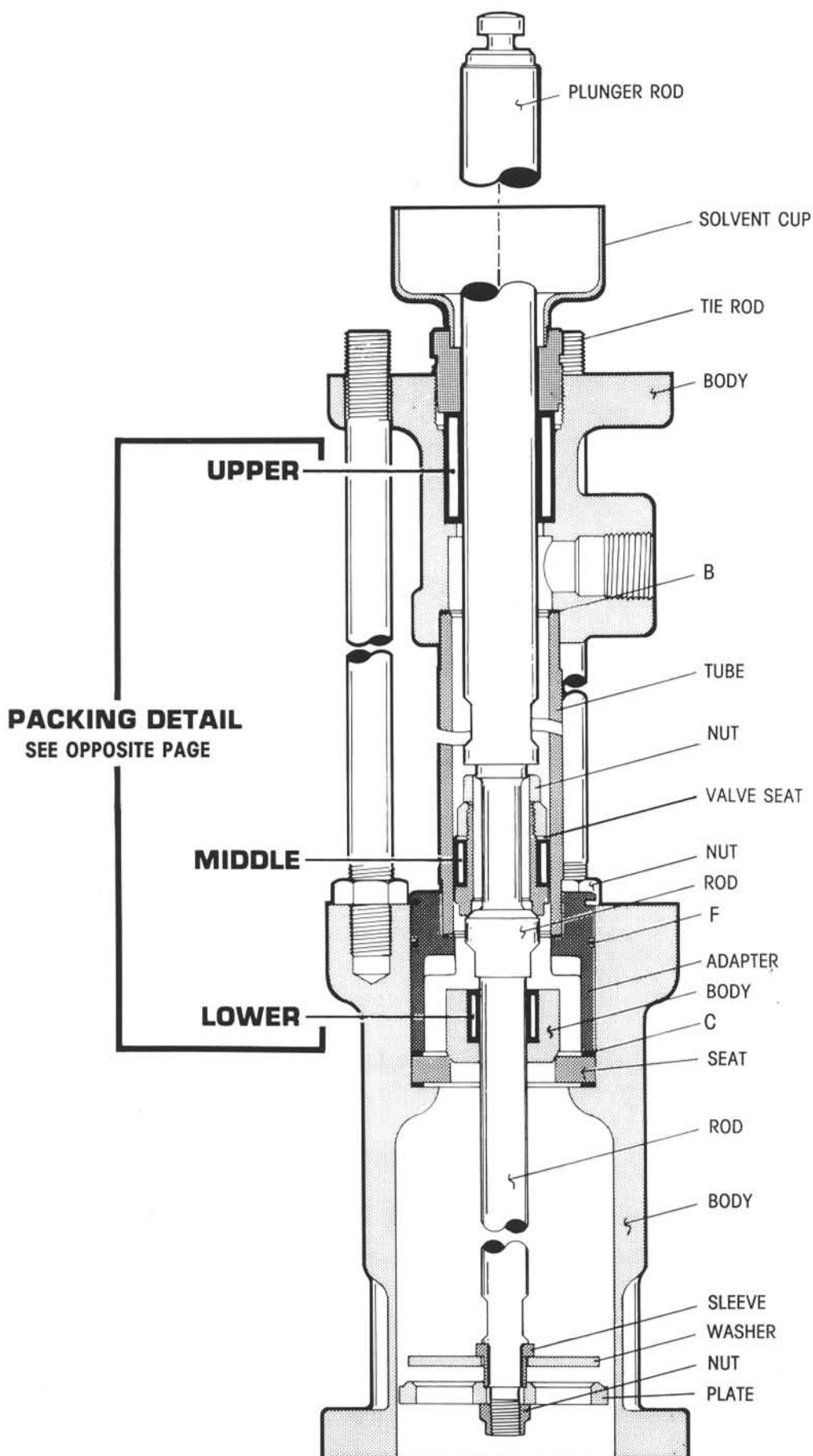


MIDDLE



LOWER







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